

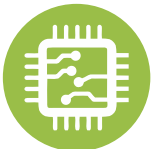
# UTE-HGFL-TS



Over **60** years of  
consistent excellence



## Computerized Touch Screen Hydraulic Grip Front Loading **Universal Testing Machine**



Micro Controller Based Panel,  
Front Panel Touch Screen Display



Loading accuracy as high as  $\pm 1\%$



Motor driven threaded columns for quick &  
effortless adjustment of lower cross-head-to  
facilitate rapid fixing of test specimen



Best in Class Analysis Software





Over **60** years of consistent excellence

## Computerized Touch Screen Hydraulic Grip Front Loading Universal Testing Machine Model : UTE-HGFL-TS

### Features :

- Open type cross head
- Hydraulic wedge action grips
- Long test stroke and dual test space
- Windows based touch screen control panel with printing connectivity.
- Loading accuracy as high as  $\pm 1\%$
- Straining at variable speeds to suit a wide range of materials.
- Motor driven threaded columns for quick effortless adjustment of lower cross-head-to facilitate rapid fixing of test specimen.
- Wide range of standard and special accessories, including load stabilizer
- Easy change from plain to threaded and screwed specimens.
- Large effective clearance between columns enables testing of standards specimens as well as structures.
- Simple controls for ease of operation.
- Robust straining frame of an extremely rigid construction.
- Safe operation ensured by means of safety devices.
- Fully enclosed and protected pressure transducer.
- Manual control & release valve operation.
- Load Capacity : 100 kN, 200 kN, 400 kN, 600 kN, 1000 kN and 1200 kN.

### Application :

'FIE' Electronic Universal Testing Machine is designed for testing Ferrous & Non-Ferrous materials under tension, compression bending, transverse and shear loads. Hardness test on metals can also conducted.

Machine Consists of -

#### Straining unit :

This consists of a cylinder motor with chain and sprocket drive and a table coupled with the ram of the hydraulic cylinder, mounted on to a robust base. The cylinder and the ram are individually lapped to eliminate friction. The upper cross-head is rigidly fixed to the table by two strengthened columns.

The lower cross-head is connected to two screwed columns which are driven by a motor. Axial loading of the ram is ensured by relieving the cylinder and ram of any possible side loading by the provision of ball seating. A Rotary Encoder of minimum resolution of 0.01mm is provided to measure the deformation of the specimen.

Tension test is conducted by gripping the test specimen between the upper and lower cross-heads.

Compression, transverse, bending, shear and hardness tests are conducted between the lower cross-head and the table.

The lower cross-head can be raised or lowered rapidly by operating the screwed columns, thus facilitating ease of fixing of the test specimen.

**Typical HGFL design includes a basic universal testing machine frame with open type crossheads and hydraulic wedge action grips.**

#### Control Panel :

The Control Panel consists of a power pack complete with drive motor and an oil tank, control valves and electronic display unit.

#### Power Pack :

The power pack generates the maximum pressure of 200 kgf/cm<sup>2</sup>. The hydraulic pump provides continuously non-pulsating oil flow. Hence the load application is very smooth.

#### Hydraulic Controls :

Hand operated wheels are used to control the flow to and from the hydraulic cylinder. The regulation of the oil flow is infinitely variable. Incorporated in the hydraulic system is a regulating valve, which maintains a practically constant rate of piston movement.

Control by this valve allows extensometer reading to be taken.

**Another Power pack is used to operate wedge action grips by means of hydraulic cylinder by using solenoid valve operation.**

**For Hydraulic Wedge action grips separate control remote is provided with selector switches indicating clamp – declamp and null positions.**

Principle of Operation for -

#### UTE-TS :

Operation of machine is by hydraulic transmission of load from the test specimen through pressure transducer to a separately housed load indicator.

The system is ideal since it replaces transmission of load through levers and knife edges, which are prone to wear and damage due to shock on rupture of test pieces.

Load is applied by a hydrostatically lubricated ram.

Main cylinder pressure is transmitted to the pressure transducer housed in the control panel.

The transducer gives the signal to the electronic display unit, corresponding to the load exerted by the main ram.

Simultaneously the encoder fitted on the straining unit gives the mechanical displacement to the electronic display unit.

Both the signals are processed and load and displacement is displayed on the touch screen simultaneously.

### Computerized Touch Screen Control Panel

#### Series : UT 2018-TS



Micro Controller based panel incorporating state of art technology with following features -

- Front panel touch screen display
- Data entry of test parameters including pre-load, rupture %, Safe Load & Specimen data etc.
- Online graph of load Vs Displacement directly on screen.
- USB Printer port for printer interface with graph & result print out.
- Facility to export the result/ Data to PDF, EXCEL & CSV formats.
- Windows based software available for Online graph on PC, Data analysis, Statistics, Point tracing, superimposing graphs to compare with standard, zooming graph etc.

#### Accuracy and Calibration :

FIE Electronic Universal testing machine is closely controlled for sensitivity, accuracy and calibration during every stage of manufacture.

Machine is calibrated over each of its measuring range in accordance with the procedure laid down in IS 1828: Part1: 1991.

FIE Electronic Universal Testing Machine complies with Grade "A" of - class 1 of IS-1828-Part1:1991.

Technical Specifications for -  
Computerized Touch Screen Hydraulic Grip Front Loading Universal Testing Machine  
**Model : UTE-HGFL-TS**

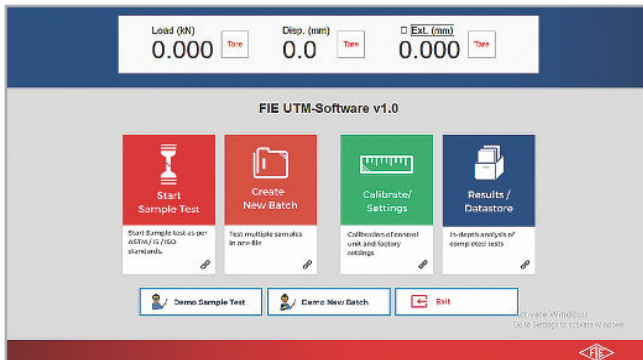
- Maximum allowable capacity for Tensile & Compression test –  
80% of the machine capacity for tensile test and full capacity for compression test.

| MODEL                                                                 | UNIT   | UTE-HGFL -TS<br>10 | UTE-HGFL -TS<br>20 | UTE-HGFL -TS<br>40 | UTE-HGFL -TS<br>60 | UTE-HGFL -TS<br>100 | UTE-HGFL -TS<br>120 |
|-----------------------------------------------------------------------|--------|--------------------|--------------------|--------------------|--------------------|---------------------|---------------------|
| Maximum Capacity                                                      | kN     | 100                | 200                | 400                | 600                | 1000                | 1200                |
| Measuring range                                                       | kN     | 0-100              | 0-200              | 0-400              | 0-600              | 0-1000              | 0 – 1200            |
| Load resolution<br>(50000 counts full scale)                          | N      | 2                  | 4                  | 8                  | 12                 | 20                  | 24                  |
| Load range with accuracy of<br>Measurement +/-1%                      | kN     | 2 to 100           | 4 to 200           | 8 to 400           | 12 to 600          | 20 to 1000          | 24-1200             |
| Resolution of piston movement<br>(Displacement)                       | mm     | 0.01               | 0.01               | 0.01               | 0.01               | 0.01                | 0.01                |
| Clearance for tensile test<br>(At fully descended working piston)     | mm     | 50-700             | 50-700             | 50-700             | 50-800             | 50-850              | 50-850              |
| Clearance for compression test<br>(At fully descended working piston) | mm     | 0-700              | 0-700              | 0-700              | 0-800              | 0-850               | 0-850               |
| Clearance between columns                                             | mm     | 500                | 500                | 500                | 600                | 750                 | 750                 |
| Ram Stroke                                                            | mm     | 150                | 200                | 200                | 250                | 250                 | 250                 |
| Straining/ Piston Speed (at no load)                                  | mm/min | 0-300              | 0-150              | 0-150              | 0-100              | 0-80                | 0-65                |
| CONNECTED LOAD                                                        |        |                    |                    |                    |                    |                     |                     |
| Power                                                                 | HP     | 2.33               | 2.33               | 3.33               | 3.5                | 5                   | 5                   |
| V                                                                     |        | 400-440            | 400-440            | 400-440            | 400-440            | 400-440             | 400-440             |
| Φ                                                                     |        | 3                  | 3                  | 3                  | 3                  | 3                   | 3                   |
| STANDARD ACCESSORIES                                                  |        |                    |                    |                    |                    |                     |                     |
| FOR TENSION TEST                                                      |        |                    |                    |                    |                    |                     |                     |
| Clamping jaws for round specimens<br>of diameter                      | mm     | 10-20              | 10-20              | 10-20              | 10-20              | 10-20               | 10-20               |
|                                                                       |        | 20-30              | 20-30              | 20-30              | 20-30              | 20-30               | 20-30               |
|                                                                       |        | .....              | .....              | 30-40              | 30-40              | 30-40               | 30-40               |
|                                                                       |        | .....              | .....              | .....              | .....              | 40-50               | 40-50               |
| Clamping jaws for flat specimens<br>of thickness                      | mm     | 0-10               | 0-10               | 0-10               | 0-10               | 0-10                | 0-10                |
|                                                                       |        | 10-20              | 10-20              | 10-20              | 10-20              | 10-20               | 10-20               |
|                                                                       |        | .....              | .....              | 20-30              | 20-30              | 20-30               | 20-30               |
|                                                                       |        | .....              | .....              | .....              | .....              | 30-40               | 30-40               |
| Width                                                                 | mm     | 50                 | 50                 | 65                 | 70                 | 70                  | 70                  |
| FOR COMPRESSION TEST                                                  |        |                    |                    |                    |                    |                     |                     |
| Pair of Compression Plates of diameter.                               | mm     | 120                | 120                | 120                | 120                | 160                 | 160                 |
| FOR TRANSVERSE TEST                                                   |        |                    |                    |                    |                    |                     |                     |
| Table with adjustable rollers                                         |        |                    |                    |                    |                    |                     |                     |
| width of rollers                                                      | mm     | 160                | 160                | 160                | 160                | 160                 | 160                 |
| Diameter of Rollers                                                   | mm     | 30                 | 30                 | 30                 | 50                 | 50                  | 50                  |
| Maximum clearance between supports                                    | mm     | 500                | 500                | 500                | 600                | 800                 | 800                 |
| Radius of punch tops                                                  | mm     | 6,12               | 6,12               | 12,16              | 16,22              | 16,22               | 16, 22              |

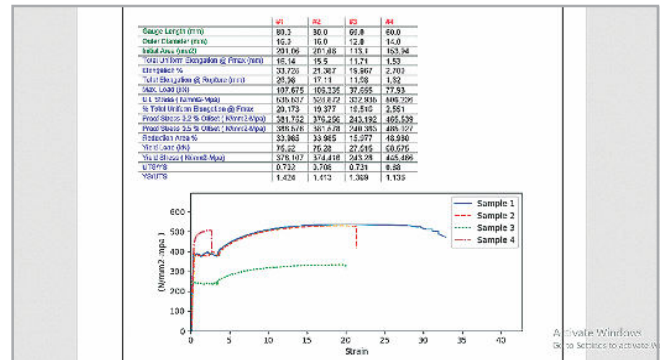
- Due to constant R& D specifications & features are subject to change without notice.
- Colour scheme subject to confirm at the time of order.

**'FIE' Tension & Compression Test Software Package for - UTE-HGFL-TS (Standard Supply with TS Models).**

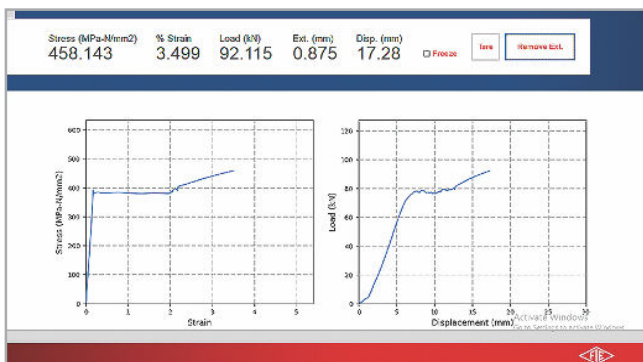
## Home Screen



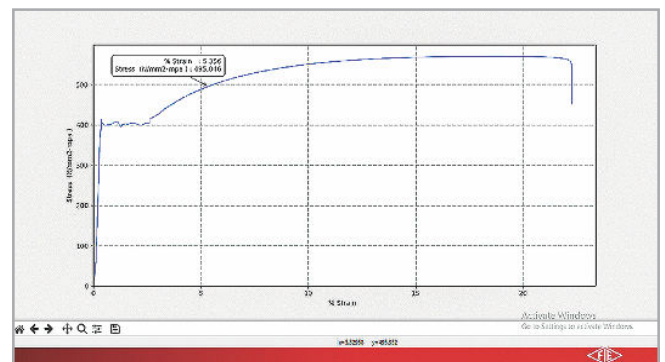
### Graph of superimpose & Comparison



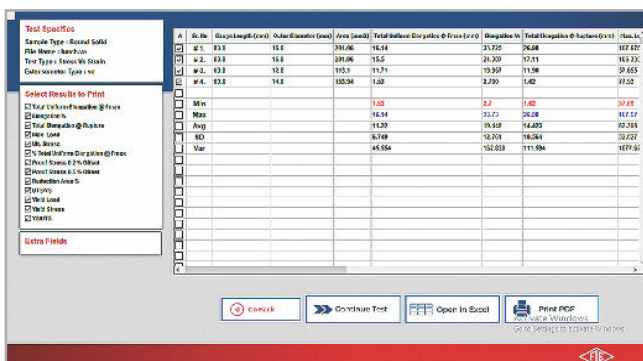
## Real Time Graph



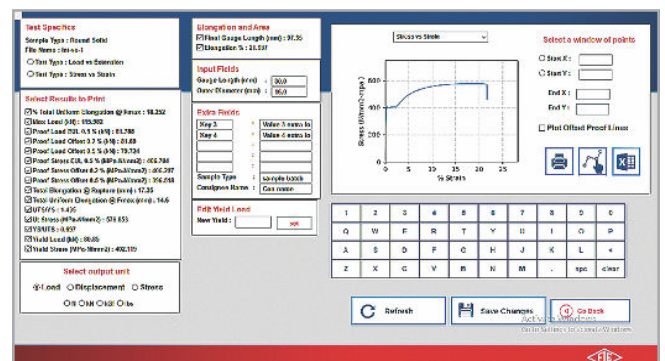
## Point Tracing Zoom



## Batch Results



## Results



Manufactured By :

**Fuel Instruments & Engineers Pvt. Ltd.**